

97 AN ATX PRODUCT ASSURANCE PLAN

TEST AVAILABLE COPY

SYSTEM TYPE: CABLE SHIFT - CENTER ADJUST

	TASKS	RESP.	DATE	COMMENTS
1	System Design Complete	Chrysler/Supplier	4/1/94	
2	Cable Design Complete	Supplier	4/1/94	
3	Pre-F1 Procurement	Chrysler	4/18/94	Parts ordered
4	Initial Design Mock-up Report	Supplier	5/13/94	
5	F1 Procurement Cable	Chrysler	7/1/94	
6	F1 Parts Due - Cable	Supplier	9/1/94	
7	F1 Procurement-Brkt. and Lever	Chrysler	7/1/94	
8	F1 Parts Due - Brkt. and Lever	Supplier	9/1/94	
9	Cable Design FMEA Start	Supplier	5/1/94	80% Complete
10	System Design FMEA Start	Chrysler	5/1/94	
11	DVP&R Start	Chrysler	6/1/94	
12	Electronic Engine Buck Reviews	Chrysler	2/94-4/94	
13	System Review and Concurrence with WTAP Personnel		2/1/94 - 4/1/94	
14	DFMA Start (Planned Start Date)	Chrysler		
15	Begin Discussions with Process Engineering	Chrysler	4/7/94	PROCESS COMPLETE FOR F1
16	Cable Bracket at Trans FEA Start	Chrysler	6/1/94	
17	Identify Cable Bracket and Lever Supplier & Begin	Chrysler	5/15/94	
18	Design Reviews.			
	System Packaging Verifications	Chrysler	On-Going	
	- Exhaust System			
	- Starter Motor			
	- Trans Cooler Lines			
	- Brake Line System			
	- Pass Comp. Electric Harnesses			
19	Solidify Cable Tie Down Design at Inner Wheel Well	Chrysler	6/1/94	
20	Support Design Aid Bucks	Chrysler	7/15/94	
21	Cable Temp Testing - Hot Box	Supplier	3/1-94	RESULTS REC'D 3-23-94
22	Cable Temp Testing - Engine Dyno	Chrysler	1-25-94	
23	Cable Temp Testing - Hot Room	Chrysler		
24	Cable Temp Testing - CPG Wind Tunnel	Chrysler	5/9/94	Results due by 6/5/94.
25	Cable Temp Testing - Hot Trip 94 CY - "CO-115"	Chrysler	7/15/94	
26	Pull Out of Park Testing ()	Chrysler	10/1/94	
27	Trans Detent To Col Gate Alignment Verification	Chrysler		
	- Buck Builds		9/9/94	
	- EVO F1 Builds		10/1/94	
	- Cycle Lab Fixtures		10/1/94	
28	Neutral Start Verification	Chrysler		
29	PRNDL Alignment Verification	Chrysler		
30	Water Test at Adjustment	Supplier		
31	Production DWG Release	Chrysler	6/21/95	4/3/95
32	PO Pilots	Chrysler	11/13/95	
33	C1 Pilots	Chrysler	2/12/96	
34	PVP Pilots	Chrysler	6/3/96	
35	V1 Launch	Chrysler	7/15/96	

BET 25 + 26 → CABLE TEMP TESTING - HOT TRIP 94 CY - "V84 DEV" / CHRYSLER / 8-1-94